

## For Residential, Commercial, Solar and Industrial Applications

Job Name \_\_\_\_\_

Contractor \_\_\_\_\_

Job Location \_\_\_\_\_

Approval \_\_\_\_\_

Engineer \_\_\_\_\_

Contractor's P.O. No. \_\_\_\_\_

Approval \_\_\_\_\_

Representative \_\_\_\_\_

# Series 601, 601S

## Bronze Silent Check Valves

**Sizes:** 1/4" – 1" (8-25mm)

Series 601, 601S Bronze Silent Check Valves efficiently perform all of the functions of a swing check or vertical lift check valve and at the same time operate silently to prevent the effects of water hammer.

### Features:

- Viton® disc
- Integral brass seat
- Install in horizontal or vertical position  
(consult factory for proper use in vertical installations)
- Low pressure drop equivalent to a swing check
- Silent operation

### Models

601      1/4" – 1/2" (8 – 15mm) threaded end connections

601S     1/2" – 1" (15 – 25mm) solder end connections\*

### Specifications

A bronze silent check valve shall be installed as indicated on the plans. The valve shall have a Viton® disc, integral brass seat and silent operation. Pressure rating no less than 400psi (27.6 bars) WOG non-shock. Valve shall be a Watts Regulator Company Series 601 (threaded) or 601S (solder)

### Application Notes

These valves are not suggested for installation in sewage ejector piping.

**WARNING: Do not use for reciprocating air compressor service.**

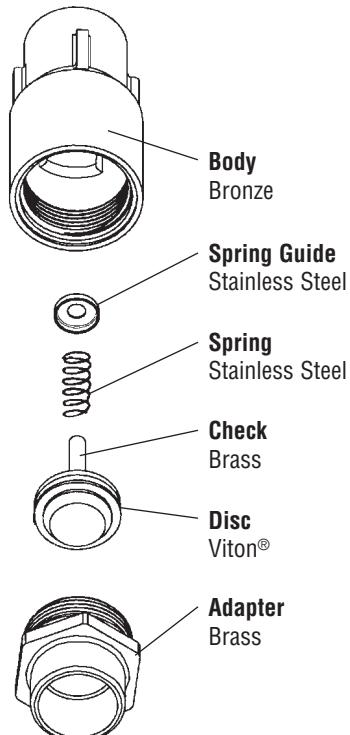


601



601S\*

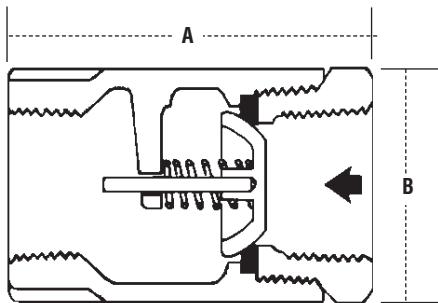
### Materials



\*This valve is designed to be soft soldered into lines without disassembly using a low temperature solder; 420°F (216°C). Other solders such as 95/5 tin antimony 460°F (238°C) or 96/4 tin silver 430°F (221°C) can be used. However, extreme caution must be used to prevent seat damage. Higher temperature solders will damage the seat material. ANSI B16.18 states that the maximum operating pressure of 50-50 solder connections is 200 psi (13.8 bars) at 100°F (38°C), and decreases with higher temperatures. Apply heat with the flame directed AWAY from the center of the valve body. Excessive heat can harm the seats.

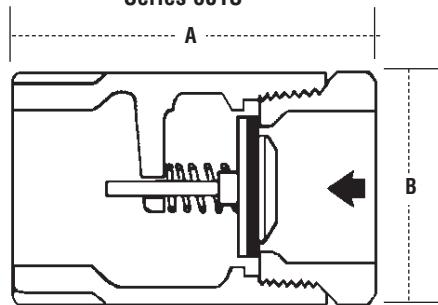
## Dimensions – Weights

**Series 601**



SIZE (DN)	DIMENSIONS				WEIGHT		
	in.	mm	in.	mm	in.	mm	lbs.
<b>Series 601</b>							
1/4	8	2 1/8	54	1 1/4	32	.25	.1
3/8	10	2 1/8	54	1 1/4	32	.5	.2
1/2	15	2 1/8	54	1 1/4	32	.5	.2
<b>Series 601S</b>							
1/2	15	2 1/4	57	1	25	.25	.1
3/4	20	3 3/8	86	1 1/2	38	.63	.3
1	25	3 13/16	97	1 1/8	48	1.0	.5

**Series 601S**



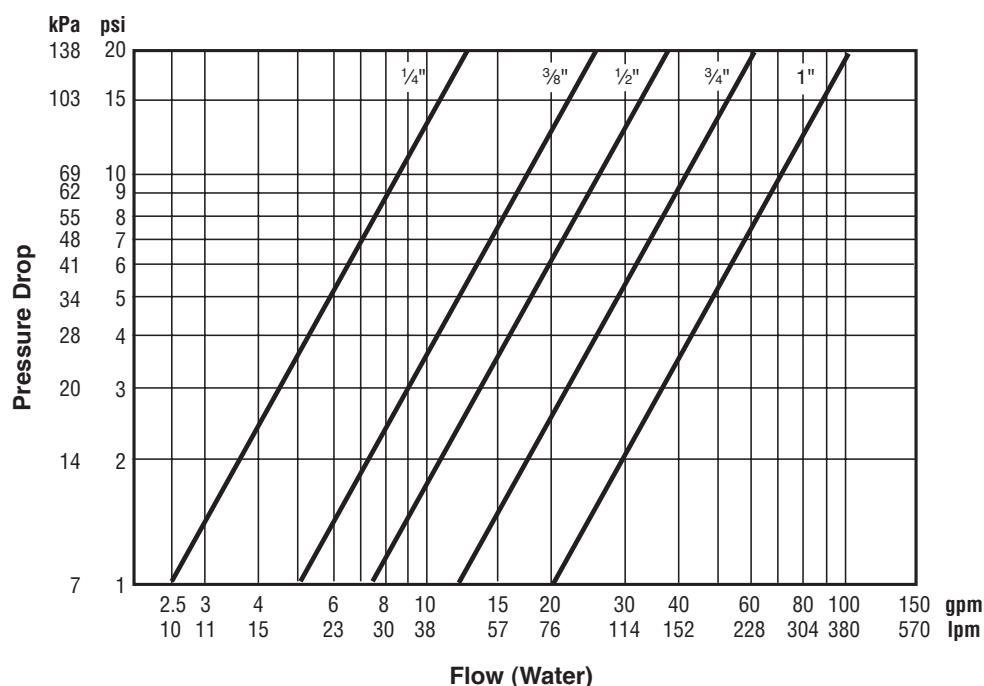
## Pressure – Temperature

Maximum Working Pressure:

400psi (27.6 bars) WOG non-shock @ 100° F (38° C)

TEMPERATURE		PRESSURE	
Fahrenheit	Celsius	psi	bars
-20° to 100°	-29° to 38°	400	27.6
200°	93°	200	13.8
250°	121°	160	11.0

## Pressure Drop vs. Flow



**WATTS®**  
Water Safety & Flow Control Products



ISO 9001-2000  
CERTIFIED